

OPERATING INSTRUCTIONS

4800G



DENRAY MACHINE	
(800) 766-8263	
MODEL NUMBER	3444B Super
SERIAL NUMBER	475389
MOTOR HP	3
AMP	15.0
VOLTAGE	220-1Ph / 60 Hz
FAN TYPE	18" Comfri Fan
MFG DATE	10/29/18
FILTER NUMBER	EO 5814
TABLE NUMBER	9017
SWITCH TYPE	A16S2 Overload TF42-29
<small>Light Bar--Spun Bond--HEPA Bank--Plastic Top 7" Vise ----0 Hp 18" Fan</small>	

To find YOUR tables pertinent information please locate the table sticker on your table.

*Please note the image above is a "generic" table sticker for visual purposes only! The table sticker on your machine reflects how it left the manufacturer and does not reflect any after-market changes made by previous owners. If you have questions please call Denray Machine at (800) 766-8263.

WARRANTY

This Machine is covered with a 12 month warranty. The warranty covers replacement parts, except filters and wooden top (if applicable). The only way Denray will cover the labor is the work must be done by Denray at Denray's Facility. The shipping must be provided by the customer (owner of the machine) both ways. You may contact the dealer you purchased the machine from, and discuss with them, the possibility of their assistance in helping to solve the problem in your facility. Denray assumes or accepts no responsibility more than the cost of the machine. In the case of repair Denray will determine either to fix or replace the product. Denray reserves the right to modify or change the design of this and any model of their machines, without changing or updating any previous manufactured machine. The warranty will not cover any damage done by fire or any other act of nature or if abuse or improper maintenance was or was not performed.

Never Allow Any Unauthorized or Untrained Person To Operate This Machine

Lockout and tagout any time maintenance is performed on this machine

WARNING
NEVER GRIND OR SAND ANY ALUMINUM OR MAGNESIUM PRODUCT ON THIS MACHINE

Filters are the main need of maintenance, the cleaner the filters are kept the better the machine will perform. This machine is equipped with timers to clean the filters, every so many minutes a pulse of air will be released into one of the filters, and a few minutes later the other filter will be pulsed, the time is needed to refill the tank. The time between pulses are adjustable, refer to the electrical diagram. Warning if the time is reduced between pulses the filter may plug up reducing the machines performance. The filters can also be pulsed with the machine off, it may blow dust back into the work area, so caution should be used here, pulse the machine then turn machine on to pull dust back into the filters.



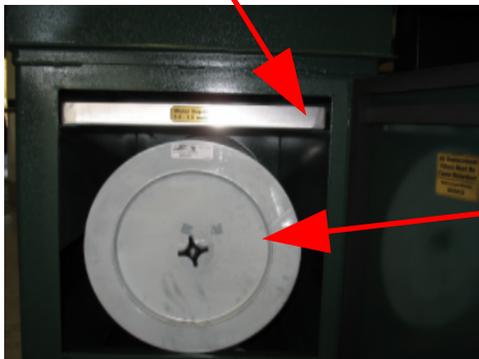
The filters will clean better with machine off, you may shut machine off and before it slows down to a complete stop, pulse the filter and allow the fan to prevent the dust from exiting the filter compartment. Filter replacement number is on the inside of the filter door. Be sure to replace with same type of filter or a filter made of polyester media.

Filter replacement number is on the gold sticker outside of the machine. MUST replace with the proper fire retardant filter

Dust Drawer Clean regularly, as needed

Aluminum Water Pan Must have 1/4-1/2 inch water in it all the time sparks are created on the surface

The filter is made from a spun-bond media. The media has been treated with a fire retardent chemical. To help prevent from adding fuel to the fire. This does not mean the filter is fire proof, because the debris on the filter will be the fuel



Generic Machine Info

Never Open Any Door While Machine Is Running

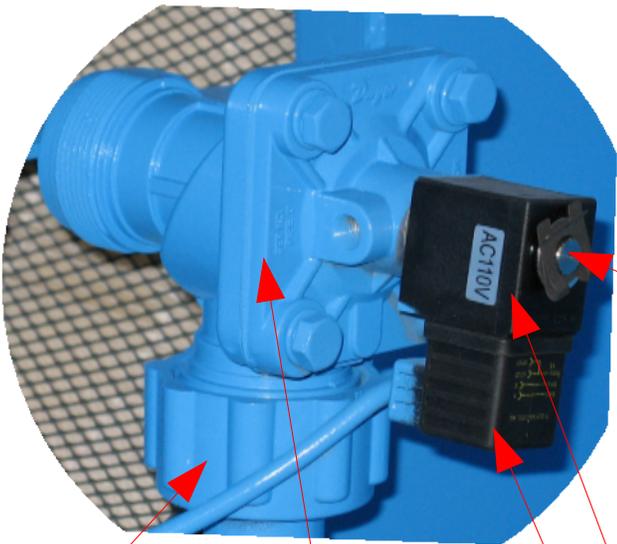


Incoming airline
90-120 psi

Drain Moisture from tank daily,
and provide clean dry air from
factory compressed air

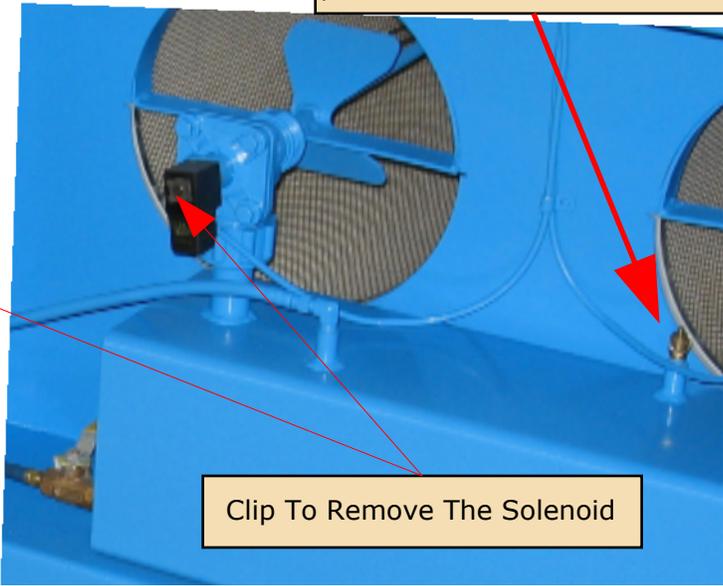
Air Tank

150 PSI Pressure relief valve, 1/4"
NPT Male, if you have air leaking
from the tank area, this is the 1st
place to check.



Valve to release air into the
filters to clean them

Compression nut that holds valve
to the tank. Always apply a small
amount of either grease or oil to
the threads when reassembling to
the tank.



Clip To Remove The Solenoid

Solenoid to activate the valve 120 Volts

Electrical Plug that screws on the solenoid by one screw

Switch And Magnehelic Gauge



Manual Filter Clean Button
can be pushed at anytime whe
machine is or is not running

Motor reset butt

Machine on

Machine off

Compare the needle on the dial to
this reading, The blue is normal
operating range, the red is the
range where filter needs to be
removed and given a deep cleaning
with a blow nozzle blowing from the
inside out.